



520

短切用合股无捻粗纱

Assembled Roving for Chopping

产品说明 Product Description

520 是缝编毡的专用合股无捻粗纱，适用于不饱和聚酯树脂、乙烯基树脂、环氧树脂等。

520 产品广泛用于各类缝编毡，主要用于生产玻璃钢船体、汽车外壳、型材等。

520 assembled roving is specially designed for the stitched mats application. It is compatible with unsaturated polyester, vinyl ester and epoxy resins.

520 is widely used in various weaving processes for making boat hulls, car bodies, and profiles.



产品特点 Product Features

- ◎ 树脂浸透性好
- ◎ 分散性好
- ◎ 切割性好
- ◎ 抗静电性好
- Good resin permeability
- Good dispersion
- Good choppability
- Good anti-static property

规格代号 Specification

玻璃类型 Glass type	E
浸润剂类型 Sizing type	硅烷 Silane
典型纤维直径 Typical filament diameter (μm)	13
典型线密度 Typical linear density (tex)	2400
示例 Example	ER13-2400-520

技术指标 Technical Parameters

项目 Item	线密度偏差 Linear density variation	含水率 Moisture content	可燃物含量 Sizing content	硬挺度 Stiffness
单位 Unit	%	%	%	mm
检测方法 Test method	ISO 1889	ISO 3344	ISO 1887	ISO 3375
指标 Standard range	± 4	≤ 0.07	0.90 ± 0.15	135 ± 15 120 ± 15 (520(33))

使用说明 Instructions

- ◎ 本产品应在12个月内使用最佳，使用前应保存在原包装内。
- ◎ 产品使用时注意防护，避免产品擦毛、损伤等情况。
- ◎ 使用前调理纱线的温湿度与环境温湿度平衡，同时建议使用温度控制在5°C ~ 30°C。
- ◎ 刀辊、皮辊做好定期保养。
- The product is best used within 12 months after production, and should be kept in the original package before use.
- Care should be taken when using the product to prevent it from being scratched or damaged.
- The temperature and humidity of the product should be conditioned to be close or equal to the ambient temperature and humidity respectively before use, and the temperature when the product is used is preferably in a range from 5°C to 30°C.
- The cutter rollers and rubber rollers should be maintained regularly.

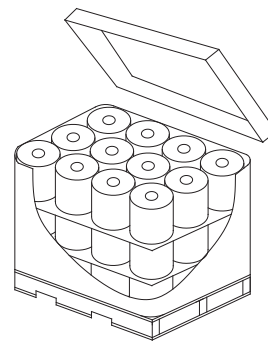
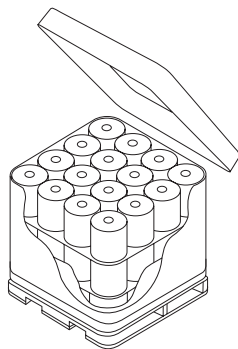


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包装信息 Packaging

项目 Item	单位 unit	指标 Standard			
典型包装方式 Typical packaging method	/	采用托盘包装 Packed on pallets.			
典型纱团高度 Typical package height	mm (in)	260 (10.2)			
纱团内径 Package inner diameter	mm (in)	100 (3.9)			
典型纱团外径 Typical package outer diameter	mm (in)	280 (11.0)		310 (12.2)	
典型纱团重量 Typical package weight	kg (lb)	17 (37.5)		23 (50.7)	
层数 Number of layers	层 (layer)	3	4	3	4
每层纱团个数 Number of packages per layer	个 (pcs)	16		12	
每托纱团个数 Number of packages per pallet	个 (pcs)	48	64	36	48
每托重量 Net weight per pallet	kg (lb)	816 (1799.0)	1088 (2398.6)	828 (1825.4)	1104 (2433.9)
托盘长度 Pallet length	mm (in)	1140 (44.9)		1270 (50.0)	
托盘宽度 Pallet width	mm (in)	1140 (44.9)		960 (37.8)	
托盘高度 Pallet height	mm (in)	940 (37.0)	1200 (47.2)	940 (37.0)	1200 (47.2)



贮存 Storage

在没有特殊要求的情况下，玻璃纤维产品应贮存在干燥、阴凉的地方，防止受潮。最佳存储条件为温度 -10°C ~ 35°C，相对湿度≤80%。为确保安全，避免损坏产品，托盘的堆码高度不应超过三层。当堆放两层或三层高时，要求正确地、平稳地移动上面的托盘。

Unless otherwise specified, the fiberglass products should be stored in a dry, cool and moisture-proof area. The best temperature and humidity should be maintained at -10°C~35°C and ≤80% respectively. To ensure safety and avoid damage to the product, the pallets should be stacked not more than three layers high. When the pallets are stacked in two or three layers, special care should be taken to correctly and smoothly move the upper pallet.