E6 752T 膨体用直接无捻粗纱
Direct Roving for Texturizing

产品说明 Product Description

752T 无捻粗纱为无碱连续单股直接纱，采用 E6 玻璃配方生产，表面涂覆硅烷基浸润剂，适用于玻璃纤维膨化工艺。

752T 产品膨化后，具备优异的膨化率和膨化保持率，被广泛应用于汽车消音器、车身隔音隔热棉领域，也可用于过滤、保温和建筑装饰材料等领域。

752T Direct Roving is produced using E6 glass formulation and coated with a silane-based sizing. It is suitable for use in the texturizing process.

752T Direct Roving has excellent texturizing performance and a high texturization retention ratio. It is widely used to make automotive mufflers and automotive body sound and thermal insulation cottons, and can also be used as filtration, thermal insulation and ornamental materials.

产品特点 Product Features

◎ 膨化工艺性能优越，毛羽少
◎ 膨化效果良好
◎ 具有优异的耐高温性能
◎ 具有优异的耐化学腐蚀性

·Excellent texturizing performance and low fuzz
·Good texturizing effect
·Excellent high temperature resistance
·Excellent chemical corrosion resistance

规格代号 Specification

玻璃类型 Glass type	E6	
浸润剂类型 Sizing type	硅烷 Silane	
典型纤维直径 Typical filament diameter (um)	24	
典型线密度 Typical linear density (tex)	2400	4800
示例 Example	E6DR24-4800-752T	

技术指标 Technical Parameters

项目 Item	线密度偏差 Linear density variation	含水率 Moisture content	可燃物含量 Sizing content	断裂强度 Breakage strength
单位 Unit	%	%	%	N/tex
检测方法 Test menthod	ISO 1889	ISO 3344	ISO 1887	ISO 3341
指标 Standard range	± 5	≤ 0.10	0.30 ± 0.10	≥ 0.30

使用说明 Instructions

◎ 本产品在12个月内使用最佳，使用前应保存在原包装内。
◎ 产品使用时注意防护，避免产品擦毛、损伤等情况。
◎ 使用前调理纱线的温湿度与环境温湿度平衡，使用时对环境温湿度进行适当控制。

·The product is best used within 12 months after production, and should be kept in the original package before use.
·Care should be taken when using the product to prevent it from being scratched or damaged.
·The temperature and humidity of the product should be conditioned to be close or equal to the ambient temperature and humidity before use, and the ambient temperature and humidity should be properly controlled during the use.
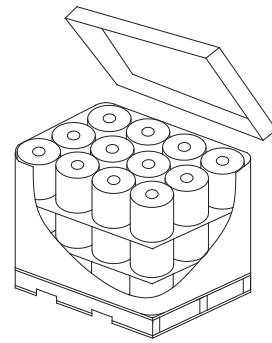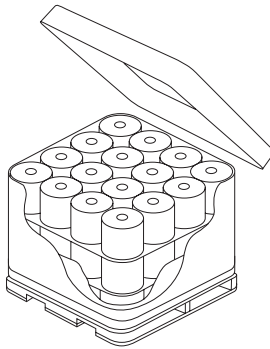
包装信息 *Packaging*

项目 Item	单位 unit	指标 Standard			
典型包装方式 Typical packaging method	/	采用托盘包装 Packed on pallets.			
典型纱团高度 Typical package height	mm (in)	260 (10.2)			
纱团内径 Package inner diameter	mm (in)	160 (6.3)			
典型纱团外径 Typical package outer diameter	mm (in)	280 (11.0)		310 (12.2)	
典型纱团重量 Typical package weight	kg (lb)	15.6 (34.4)		22 (48.5)	
层数 Number of layers	层 (layer)	3	4	3	4
每层纱团个数度 Number of packages per layer	个 (pcs)	16		12	
每托纱团个数度 Number of packages per pallet	个 (pcs)	48	64	36	48
每托重量 Net weight per pallet	kg (lb)	748.8 (1650.2)	998.4 (2201.1)	792 (1746.1)	1056 (2328.1)
托盘长度 Pallet length	mm (in)	1140 (44.9)		1270 (50.0)	
托盘宽度 Pallet width	mm (in)	1140 (44.9)		960 (37.8)	
托盘高度 Pallet height	mm (in)	940 (37.0)	1200 (47.2)	940 (37.0)	1200 (47.2)

贮 存 *Storage*

　　在没有特殊要求的情况下，玻璃纤维产品应贮存在干燥、阴凉的地方，防止受潮。最佳存储条件为温度 -10℃ ~ 35℃, 相对湿度≤80%。为确保安全，避免损坏产品，托盘的堆码高度不应超过三层。当堆放两层或三层高时，要求正确地、平稳地移动上面的托盘。

Unless otherwise specified, the fiberglass products should be stored in a dry,cool and moisture-proof area.The best temperature and humidity should be maintained at -10℃~35℃ and ≤80% respectively. To ensure safety and avoid damage to the product, the pallets should be stacked not more than three layers high. When the pallets are stacked in two or three layers, special care should be taken to correctly and smoothly move the upper pallet.